

157633

Thursday, March 16, 2017 10:18:55 AM

N900040100

Setup Start *NS1*

Stop *NS2*

4

Cust Item ID:

Start Date: 3/17/2017 **Start Qty:** 4.00

Required Date: 3/20/2017 **Req'd Qty:** 4.00

4

Customer:

Reference: SCHEDULED/S

Approvals: Process Plan: 21 9-89 **Date:** MAR 16 2017 **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run Start *NR1*

Stop ***NR2***

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Misidentified ☐	Past Due ☐																																																																

Work Order ID 157633

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157633

Page 2

Item ID: D3558-9**Accept*****N900040100*****Setup Start*****NS1*****Revision ID:****Stop*****NS2*****Item Name:** Gasket Fwd**Start Date:** 3/17/2017 **Start Qty:** 4.00***4*****Cust Item ID:****Required Date:** 3/20/2017 **Req'd Qty:** 4.00***4*****Customer:****Reference:** SCHEDULED/S**Approvals:****Process Plan:** _____**Date:** _____**Tooling:** _____**Date:** _____**Run Start*****NR1*****QC:** _____**Date:** _____**SPC (Y/N):** _____**Date:** _____**Stop*****NR2*****Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

130

Identify as per dwg & Stock Location: *B*

0.00

130

Packaging

Memo

0.04

Packaging

LOCATION : FP001

MAR 20 2017 **DAS**
6
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.40

Quality Control

DAS
21
9-89

MAR 20 2017

17/3/21 *g*

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

Thursday, March 16, 2017 10:18:59 AM

Page 1

Work Order ID: 157633

157633

Parent Item: D3558-9

D3558-9

Parent Item Name: Gasket Fwd

Start Date: 3/17/2017

Required Date: 3/20/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 07.06.12 EC
IPP Rev:B Rev B dwg 07-12-06 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased		No		100	sf	146.2149	0.44	1.955556			

MNEO60S 063

NEOPRENE SHEET 0.063

2/17/03/17

Location	Loc Qty	Loc Code
GA	8.2149	
M131990	8.2149	
MAT	31.8	
M135551	31.8	
MAT052	106.2	
M136565	106.2	

2

DQA: _____ Date: _____



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WORK ORDER NON-CONFORMANCE / UPDATE

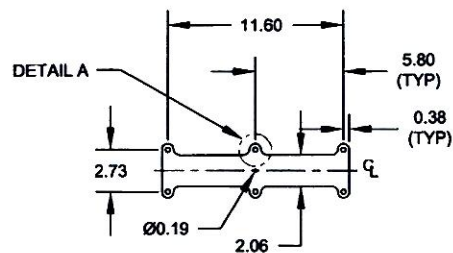


QA Closed: _____ Date: _____

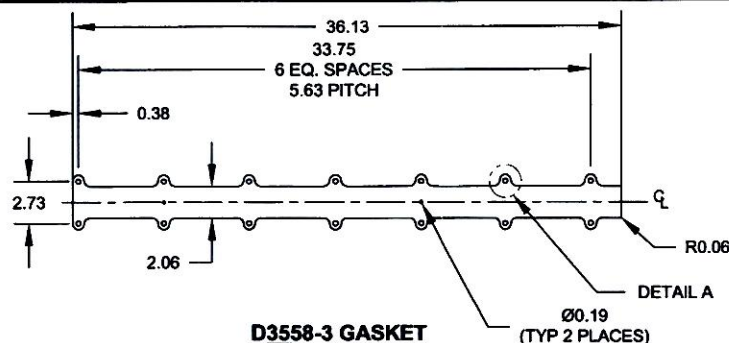
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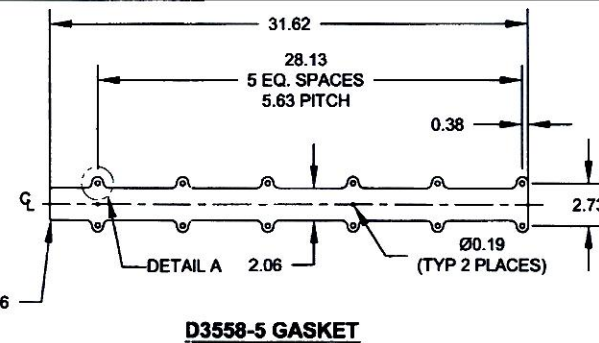
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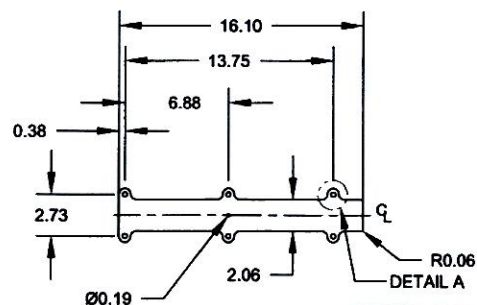
D3558-1 GASKET



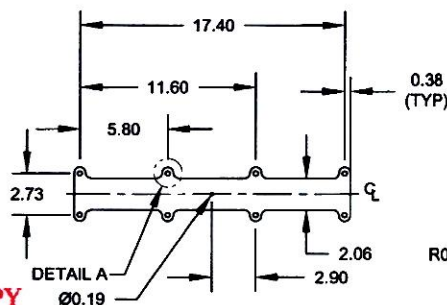
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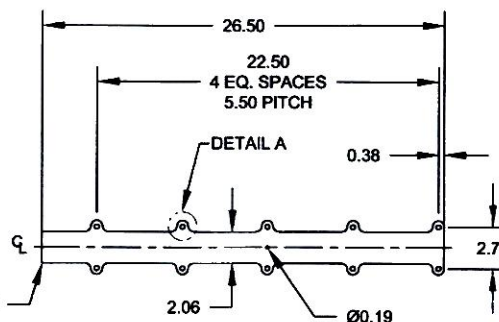
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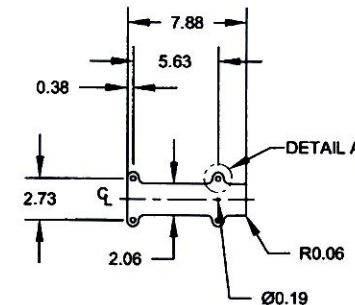
D3558-7 GASKET



D3558-9 GASKET



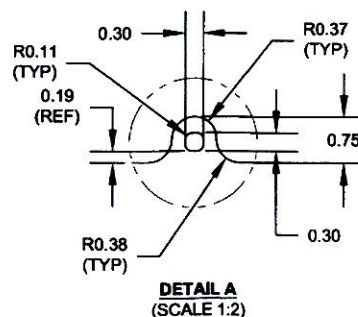
D3558-11 GASKET



D3558-13 GASKET

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 157633 MJS
1703-16



DETAIL A
(SCALE 1:2)

- NOTES:**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEW60-S.063)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: D3558-1 - 0.09 lbs, D3558-3 - 0.26 lbs, D3558-5 - 0.23 lbs, D3558-7 - 0.12 lbs, D3558-9 - 0.13 lbs, D3558-11 - 0.19 lbs, D3558-13 - 0.06 lbs

RELEASED
07-11-16

B	ADD -9/11/13 UPDATE DRAWING FORMAT	PH	07.04.20
A	NEW ISSUE	PH	06.09.15
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.04.20		

DART AEROSPACE USA, INC
PORT HADLOCK, WA

DRAWING NO. D3558
REV. B
SHEET 1 OF 1

TITLE GASKET
SCALE 1:8

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